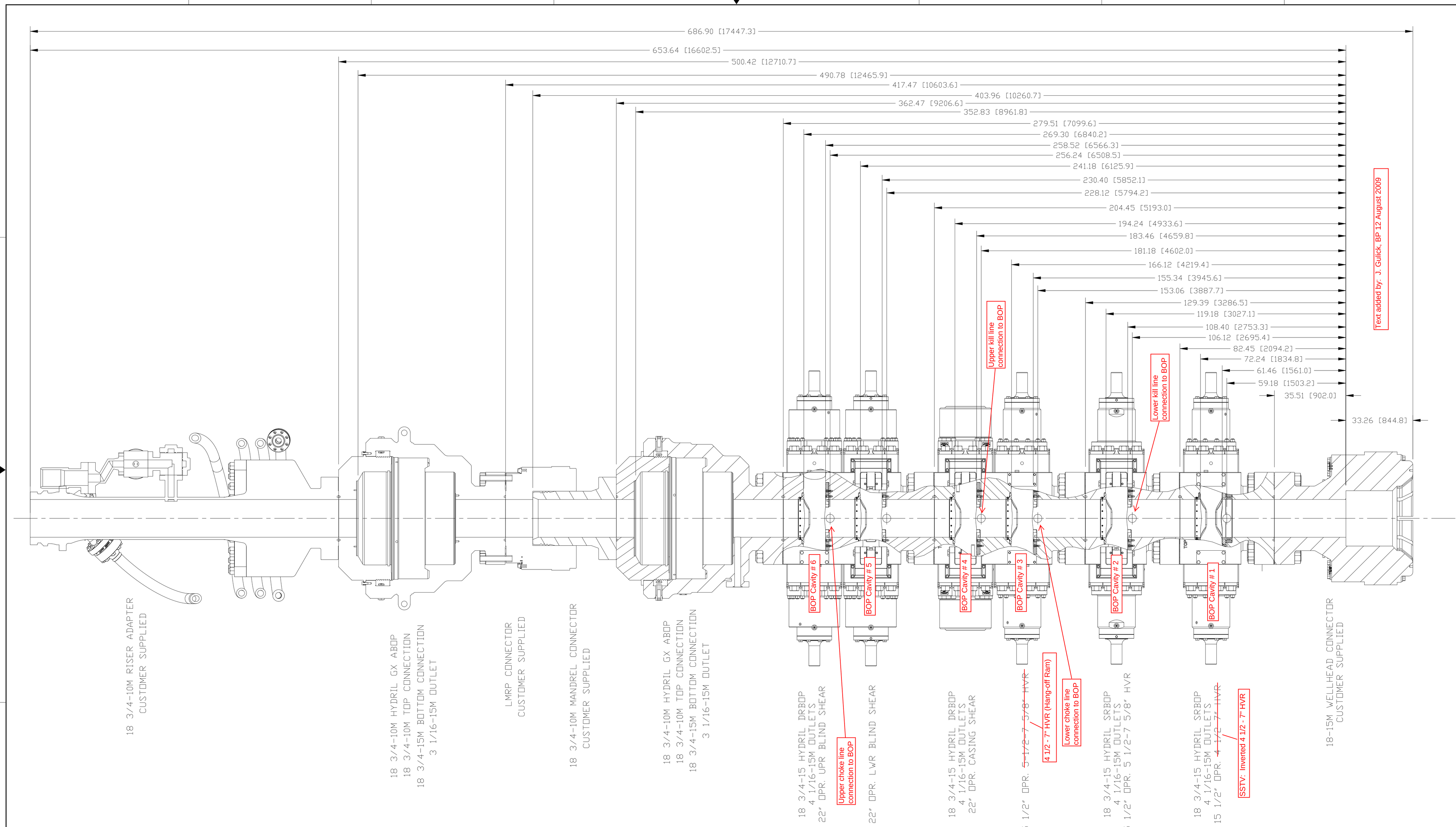


GE Oil & Gas

G/A, SUBSEA STACK,
18 3/4-15,000 PSI
GSF-DDIII - SSTV MODE

	DOCUMENT NO.	REV
	X-1019372	A 1
SCALE: NTS	WEIGHT: XX LBS.	SHEET 4 OF 6

D2_FMT.DWG 23MAY03

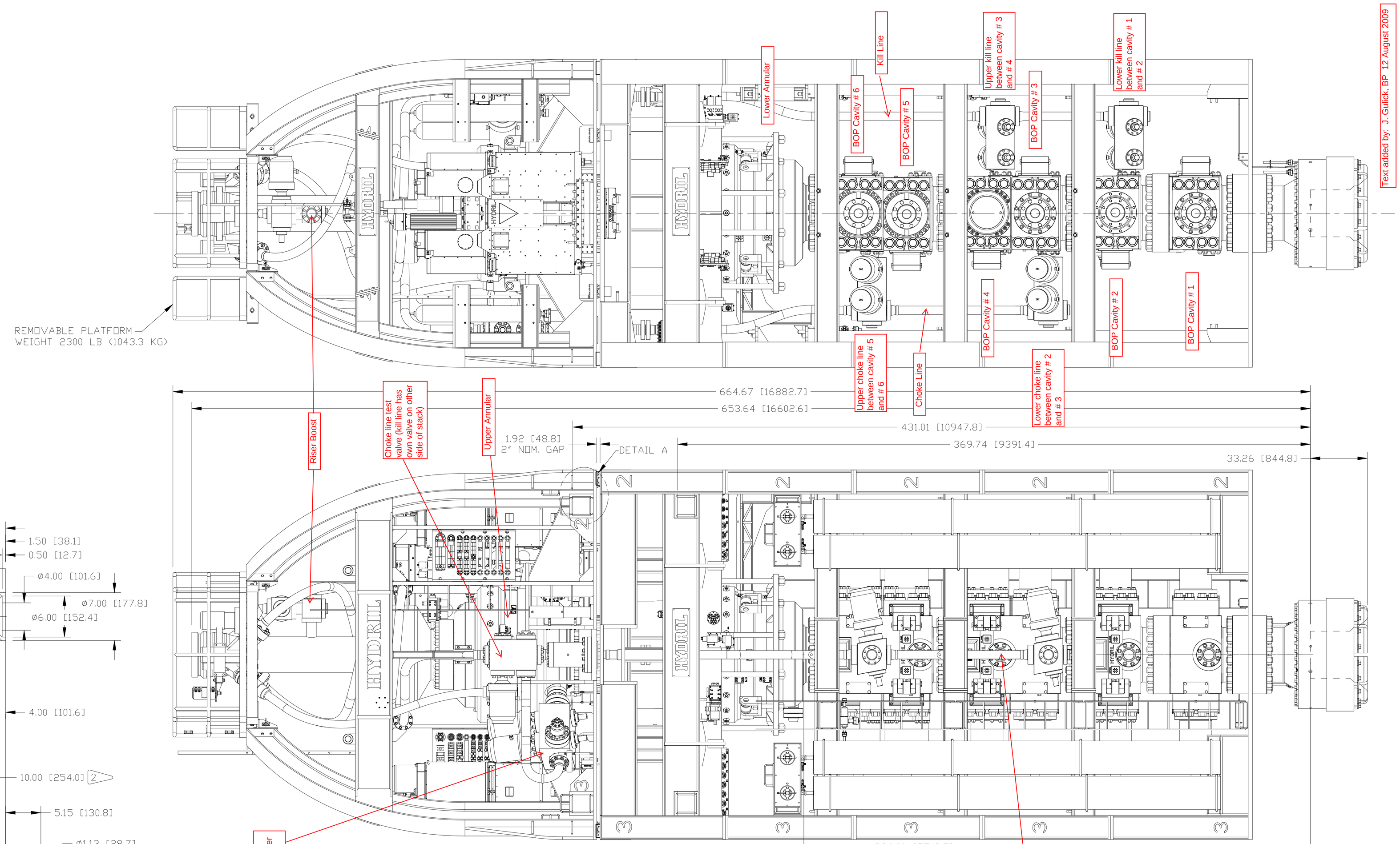
FILENAME: x-1019372.dwg

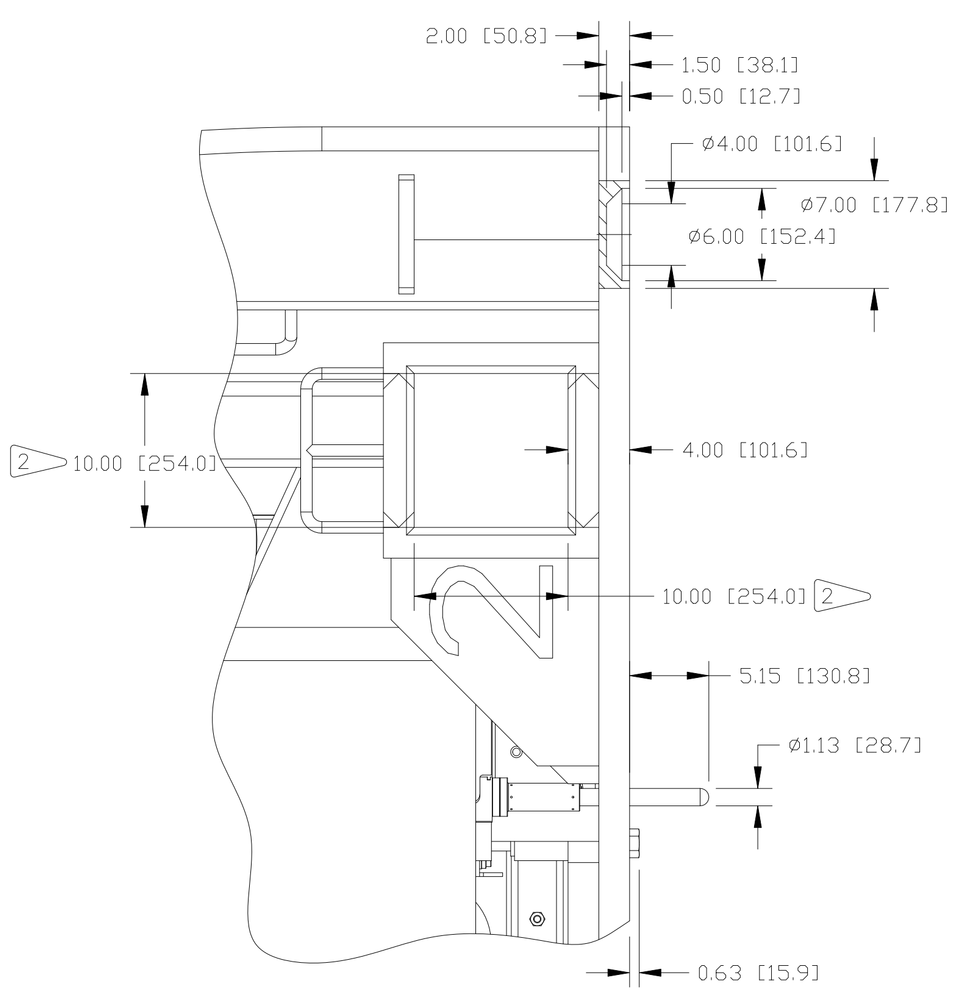
"D" SIZE SHEET

LATEST REVISION Printed on : Wed Jul 29 08:33:27 CDT 2009 GE Oil & Gas

1 RISER WORK PLATFORM NOT INCLUDED

2 SEE TABLE FOR AS-BUILT DIMENSIONS





DETAIL A

SCALE: NONE

LOWER STACK HANG OFF BLOCKS		
POST	HEIGHT	WIDTH
1	10"	10"
2	10"	9 7/8"
3	10"	9 11/16"
4	10"	9 15/16"

ESTIMATED WEIGHTS: LB(KG)

LMRP 1	258,000 (117026)
LOWER STACK	507,300 (230107)
TOTAL	765,300(347134)

UNLESS OTHERWISE SPECIFIED

TOLERANCES:
.X = ± .1
.XX = ± .03
.XXX = ± .015

ANGLES = ± 1°
FRACTION= ± 1/8

THIRD ANGLE PROJECTION

- DIMENSIONS ARE IN INCHES. MILLIMETERS ARE INDICATED BY [ ].
- INTERPRET DRAWING IAW ISO 129.1 & 1101 INCLUDING APPLICABLE DOCUMENTS REFERENCED THEREIN.
- INTERPRET DIMENSIONS AND TOLERANCES IAW ISO 1101, TRUE POSITION TOLERANCES ARE AT MMC.
- MACHINED FILLETS .05 R ± .03
- SURFACE FINISH SHALL BE IAW ISO 1302 125
- DIMENSIONS TO BE MET BEFORE COATING
- REMOVE ALL BURRS, BREAK SHARP EDGES .03 R MAX
- ▷ INDICATES REFERENCE TO A NOTE
- ○ INDICATES REFERENCE TO A BOM BUBBLE NUMBER. NUMBERS NOT ON THE BOM DO NOT APPLY.
- △ INDICATES LOCATION OF CURRENT REVISION CHANGE

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PREPARED	P. MELDER	27JUL09
CHECKED	J. NOLAN	27JUL09
APPROVED	J. NOLAN	27JUL09

MATERIAL: SURFACE TREATMENT

GE Oil & Gas

G/A, SUBSEA STACK,
18 3/4-15,000 PSI
GSF-DDIII - SSTV MODE

ACCESS	ECO NO.	DOCUMENT NO.	REV
1	84785	X-1019372	A 1

SCALE: 1:30 WEIGHT: XX LBS. SHEET 1 OF 6

FILENAME: x-1019372.dwg "D" SIZE SHEET

D1_FMT_PROPRIETARY.DWG 13FEB06

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